

# CHIKSAN STYLE SWIVELS, WECO STYLE HAMMER UNIONS



TYPE	SIZE (MM)	SIZE (IN.)	RATING	ENDS	DESCRIPTION	QTY
HAMMER UNION	25	1	2000 PSI	NPT	FIG 200 STD SERV AISI 1040 PSL2	36
HAMMER UNION	25	1	6000 PSI	NPT	FIG 602 STD SERV 4130 PSL2	55
HAMMER UNION	25	1	6000 PSI	NPT	FIG 602 NACE H2S 4130 PSL2	10
HAMMER UNION	25	1	15000 PSI	NPT	FIG 1502 NACE H2S 1/2" NPT TAPPED PSL3G	11
HAMMER UNION	25	1	15000 PSI	NPT	FIG 1502 NACE H2S 4130 PSL3G	10
HAMMER UNION	25	1	15000 PSI	NPT	FIG 1502 STD SERV 4130 PSL3G	9
HAMMER UNION	40	1 1/2	2000 PSI	BW80	FIG 206 NACE H2S 4130 PSL2	4
HAMMER UNION	40	1 1/2	6000 PSI	NPT	FIG 602 NACE H2S 4130 PSL2	19
HAMMER UNION	40	1 1/2	15000 PSI	NPT	FIG 1502 NACE H2S 4130 PSL3G	14
HAMMER UNION	50	2	1000 PSI	NPT	FIG 100 STD SERV AISI 1040 PSL2	12
HAMMER UNION	50	2	2000 PSI	BW80	FIG 206 NACE A105N PSL2	45
HAMMER UNION	50	2	2000 PSI	NPT	FIG 200 STD SERV AISI 1040 PSL2	160
HAMMER UNION	50	2	2000 PSI	NPT	FIG 206 NACE H2S 4130 PSL2	26
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 NACE A105N PSL2	40
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 NACE H2S 4130 PSL2	73
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 STD SERV AISI 4130 PSL2	75
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 NACE A105N PSL2	30
HAMMER UNION	50	2	6000 PSI	BW80	FIG 602 NACE A105N PSL2	35
HAMMER UNION	50	2	6000 PSI	BW80	FIG 602 NACE H2S 4130 PSL2	16
HAMMER UNION	50	2	6000 PSI	BW80	FIG 602 STD SERV 4130 PSL2	19
HAMMER UNION	50	2	6000 PSI	BWXXS	FIG 602 NACE H2S 4130 PSL2	180
HAMMER UNION	50	2	6000 PSI	NPT	FIG 602 NACE H2S 4130 PSL2	16
HAMMER UNION	50	2	6000 PSI	NPT	FIG 602 STD SERV 4130 PSL2	300
HAMMER UNION	50	2	10000 PSI	NPT	FIG 1002 STD SERV 4130 PSL3	26
HAMMER UNION	50	2	10000 PSI	NPT	FIG 1002 NACE H2S 4130 PSL3	8
HAMMER UNION	50	2	10000 PSI	BWXXS	FIG 1002 NACE H2S 4130 PSL3G	12
HAMMER UNION	50	2	15000 PSI	BW160	FIG 1502 NACE H2S 4130 PSL3G	50
HAMMER UNION	50	2	15000 PSI	BWXXS	FIG 502 NACE H2S AISI 4130 PSL3G	190
HAMMER UNION	50	2	15000 PSI	NPT	FIG 1502 STD SERV 4130 PSL3	30
HAMMER UNION	50	2	15000 PSI	NPT	FIG 1502 NACE H2S 4130 PSL3	26
HAMMER UNION	50	2	6000 PSI	SEALS	FIG 602/1002/1502 VITON H2S (SPARE SEALS)	90
HAMMER UNION	80	3	1000 PSI	NPT	FIG 100 STD SERV AISI 1040	45
HAMMER UNION	80	3	2000 PSI	BW80	FIG 206 NACE A105N -45K ENDS	20
HAMMER UNION	80	3	2000 PSI	BW80	FIG 206 4130 NACE/H2S	20
HAMMER UNION	80	3	2000 PSI	BW80	FIG 206 NACE A105N	22
HAMMER UNION	80	3	2000 PSI	NPT	FIG 200 STD SERV AISI 1040	74
HAMMER UNION	80	3	2000 PSI	NPT	FIG 206 NACE H2S 4130	16
HAMMER UNION	80	3	2000 PSI	SEALS	FIG 206 VITON H2S (SPARE SEALS)	15

TYPE	SIZE (MM)	SIZE (IN.)	RATING	ENDS	DESCRIPTION	QTY
HAMMER UNION	80	3	6000 PSI	BW80	FIG 602 NACE <b>A105N</b> 45K PSL2	58
HAMMER UNION	80	3	6000 PSI	BW160	FIG 602 NACE H2S 4130 PSL3	5
HAMMER UNION	80	3	6000 PSI	BW160	FIG 602 STD SERV 4130 PSL3	14
HAMMER UNION	80	3	6000 PSI	BW80	FIG 602 NACE H2S 4130 PSL3	100
HAMMER UNION	80	3	6000 PSI	BW80	FIG 602 STD SERV 4130 PSL3	10
HAMMER UNION	80	3	6000 PSI	BW160	FIG 602 NACE/H2S 4130 PSL3	40
HAMMER UNION	80	3	6000 PSI	BWXXS	FIG 602 NACE H2S 4130 PSL3	44
HAMMER UNION	80	3	6000 PSI	BWXXS	FIG 602 STD SERV AISI 4130 PSL3	24
HAMMER UNION	80	3	6000 PSI	NPT	FIG 602 STD SERV 4130 PSL3	27
HAMMER UNION	80	3	6000 PSI	NPT	FIG 602 NACE H2S 4130 PSL3	4
HAMMER UNION	80	3	6000	SEALS	FIG 602 NACE H2S VITON (SPARE SEALS)	85
HAMMER UNION	80	3	10000 PSI	BWXXS	FIG 1002 NACE H2S 4130 PSL3G	2
HAMMER UNION	80	3	15000 PSI	BWXXS	FIG 1502 NACE 4130 PSL3G	10
HAMMER UNION	80	3	15000 PSI	BWXXS	FIG 1502 NACE H2S 4130 PSL3G	24
HAMMER UNION	80	3	15000 PSI	NPT	FIG 1502 NACE H2S 4130 PSL3G	16
HAMMER UNION	80	3	15000 PSI	NPT	FIG 1502 STD SERV 4130 PSL3G	7
HAMMER UNION	100	4	1000 PSI	NPT	FIG 100 STD SERV 4130 PSL2	46
HAMMER UNION	100	4	2000 PSI	BW80	FIG 206 NACE <b>A105N</b> PSL2	50
HAMMER UNION	100	4	2000 PSI	NPT	FIG 200 STD SERV 1040 PSL2	46
HAMMER UNION	100	4	2000 PSI	NPT	FIG 206 NACE H2S 4130 PSL2	15
HAMMER UNION	100	4	2000	SEALS	FIG 206 VITON NACE (SPARE SEALS) PSL2	14
HAMMER UNION	100	4	3000 PSI	BW80	FIG 602 NACE <b>A105N</b> PSL2	20
HAMMER UNION	100	4	6000 PSI	BW160	FIG 602 NACE H2S 4130 PSL3	6
HAMMER UNION	100	4	6000 PSI	BW80	FIG 602 STD SERV 4130 PSL3	7
HAMMER UNION	100	4	6000 PSI	BW80	FIG 602 NACE H2S 4130 PSL3	9
HAMMER UNION	100	4	6000 PSI	BWXXS	FIG 602 STD SERV 4130 PSL3	7
HAMMER UNION	100	4	6000 PSI	BWXXS	FIG 602 NACE H2S 4130 PSL3	9
HAMMER UNION	100	4	6000 PSI	NPT	FIG 602 STD SERV 4130 PSL3	37
HAMMER UNION	100	4	6000 PSI	NPT	FIG 602 NACE H2S 4130 PSL3	13
HAMMER UNION	100	4	6000 PSI	SEALS	FIG 602/1002 VITON H2S (SPARE SEALS)	80
HAMMER UNION	100	4	15000 PSI	BWXXS	FIG 1502 NACE H2S AISI 4140 PSL3G	10
HAMMER UNION	100	4	15000 PSI	SEALS	FIG 1502 H2S METAL+VITON (SPARE SEALS)	8
HAMMER UNION	125	5	1000 PSI	NPT	FIG 100 STD SERV 1040 PSL2	4
HAMMER UNION	125	5	2000 PSI	BW40	FIG 206 NACE <b>A105N</b> PSL2	5
HAMMER UNION	125	5	2000 PSI	BW80	FIG 206 NACE <b>A105N</b> PSL2	12
HAMMER UNION	125	5	10000 PSI	BWXXS	FIG 1002 NACE H2S 4130 PSL3	1
HAMMER UNION	150	6	1000 PSI	BW40	FIG 100 STD SERV PSL2	3
HAMMER UNION	150	6	1000 PSI	NPT	FIG 100 STD SERV 4130 PSL2	8
HAMMER UNION	150	6	2000 PSI	BW40	FIG 206 NACE H2S <b>A105N</b> PSL2	7
HAMMER UNION	150	6	2000 PSI	BW80	FIG 206 NACE H2S 4130 PSL2	5
HAMMER UNION	150	6	2000 PSI	BW80	FIG 206 NACE H2S <b>A105N</b> PSL2	19
HAMMER UNION	150	6	2000 PSI	NPT	FIG 200 STD SERV 4130 PSL2	3
HAMMER UNION	200	8	1000 PSI	NPT	FIG 100 STD SERV 4130 PSL2	2
HAMMER UNION	200	8	2000 PSI	BW80	FIG 206 STD SERV 4130 PSL2	1
HAMMER UNION	200	8	4000 PSI	NPT	FIG 400 STD SERV 4130 PSL2	1

TYPE	SIZE (MM)	SIZE (IN.)	RATING	ENDS	DESCRIPTION	QTY
SWIVEL	25	1	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP H2S NACE PSL3	35
SWIVEL	25	1	6000 PSI	NPT	STYLE 30 AISI 8620 S/SWEEP H2S PSL3	3
SWIVEL	50	2	6000 PSI	BWXXS	STYLE 50 AISI 8620 <b>L/SWEEP</b> NACE PSL2	1
SWIVEL	50	2	6000 PSI	NPT	STYLE 10 AISI 8620 S/SWEEP H2S PSL2	7
SWIVEL	50	2	6000 PSI	NPT	STYLE 10 AISI 8620 S/SWEEP H2S NACE PSL3	8
SWIVEL	50	2	6000 PSI	NPT	STYLE 20 AISI 8620 S/SWEEP H2S NACE PSL2	8
SWIVEL	50	2	6000 PSI	NPT	STYLE 30 AISI 8620 S/SWEEP H2S NACE PSL2	8
SWIVEL	50	2	6000 PSI	NPT	STYLE 40 AISI 8620 S/SWEEP H2S NACE PSL3	16
SWIVEL	50	2	6000 PSI	NPT	STYLE 40 AISI 8620 S/SWEEP H2S NACE PSL2	7
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP H2S NACE PSL3	17
SWIVEL	50	2	6000 PSI	BWXXS	STYLE 50 4130 S/SWEEP H2S NACE PSL3	12
SWIVEL	50	2	6000 PSI	BW160	STYLE 50 4130 L/SWEEP H2S NACE PSL3	14
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP H2S NACE PSL2	7
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 L/SWEEP H2S NACE PSL2	10
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 <b>L/SWEEP</b> H2S NACE PSL2	5
SWIVEL	50	2	10000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP H2S NACE PSL3G	1
SWIVEL	80	3	6000 PSI	NPT	STYLE 10 AISI 8620 S/SWEEP H2S NACE PSL3	4
SWIVEL	80	3	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP PSL3	4
SWIVEL	80	3	6000 PSI	NPT	STYLE 30 AISI 8620 S/SWEEP PSL3	2

**ABBREVIATIONS:-**

**40**=SCHEDULE 40 (STANDARD WEIGHT), **80**=SCHEDULE 80 (XS), **160**=SCHEDULE 160, **BW**=BUTT WELD, **FIG**=FIGURE, **L/SWEEP**=LONG SWEEP, **S/SWEEP**=SHORT SWEEP, **STD**=STANDARD SERVICE, **NACE**=NACE MR-01-75, **XXS**=SCHEDULE XXS (DOUBLE EXTRA STRONG)

**RATINGS WECO UNIONS CWP:-**

FIGURE 100:- 1000 PSI, 1500 PSI TEST

FIGURE 200/200:- 2000 PSI, 3000 PSI TEST

FIGURE 400:- 4000 PSI, 6000 PSI TEST

FIGURE 600/602:- 6000 PSI, 9000 PSI TEST

FIGURE 1002:- 10000 PSI, 15000 PSI TEST (UP TO 4 INCH), 7500 PSI, 12000 PSI TEST (OVER 4 INCH)

FIGURE 1502:- 15000 PSI, 22500 PSI TEST (UP TO 4 INCH)

ALL UNIONS & SWIVELS ARE FORGED, NOT CAST & ARE MANUFACTURED BY WORLD LEADING MANUFACTURER LICENSED TO API6A, API5CT, APIQ1, API 160, API6A & ISO9001. WE ARE AUSTRALIAN, NEW ZEALAND & PNG AGENTS SELLING THE SAME BRAND THROUGHOUT THE SOUTHERN HEMISPHERE FOR 3 YEARS TO ALL THE MAJOR OIL & GAS OPERATORS IN THE REGION. (MAJOR CHIKSAN™, FMC™®, WECO™ COMPETITOR). ALL SWIVELS ARE (QUENCHED & TEMPERED), 100% MAGNETIC PARTICLE TESTED/ULTRASONIC TESTED AS WELL AS FULL METALLURGICAL CERTIFICATION. TEMP RATING 'P' FLUROELASTOMER VITON SEALS, PSL2, PSL3, PSL3A, PSL4 AND ARE EQUIVALENT STYLE TO CHIKSAN STYLE. ALL HAMMER UNIONS ARE FATIGUE RESISTANT (FR MALE UNION) & EQUIVALENT TO WECO ®™ (REFERRED TO AS CHICKSANS)

FULL CERTIFICATION TO EN10204-3.1 (DIN500493.1) (FORMERLY 3.1B)

WE KEEP SPARE VITON O-RING SEALS TO SUIT MOST SIZES OF WECO HAMMER UNIONS & ALSO COMPLETE KITS TO SUIT SWIVEL UNIONS STYLE 10, 20, 30, 40 & 50. OUR IN HOUSE ENGINEERING FACILITY CAN MAKE COMPLETE LOOPS (COMPETITOR TO CHICKSAN™), MANIFOLDS ETC, IN SHORT DELIVERY. WE KEEP LARGEST STOCK RANGE IN AUSTRALIA. WE CAN ALSO INDENT FROM OVERSEAS STOCKISTS & ARRANGE FAST TRACK MANUFACTURE OF HAMMER UNIONS, LONG SWEEP & SHORT SWEEP SWIVELS, DRILLING FITTINGS, FLANGES, WELLHEADS, VALVES ETC.

CHIKSAN™ AND WECO™ IS A TRADEMARK OF FMC. GLOBAL SUPPLY LINE IS NOT CONNECTED WITH OR APPROVED BY THESE BRANDS IN ANY WAY.

TYPE	SIZE (MM)	SIZE (IN.)	RATING	ENDS	DESCRIPTION	QTY
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Hammer unions & swivels.xls

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HAMMER UNIONS CONFORM TO API 7HU2

THIS LIST INCLUDES WECO STYLE HAMMER UNIONS FIGURE 100, 200, 206, 400, 600, 602, 1002, 1003, 1502, 2002 IN NOMINAL BORE, 1 INCH, 2 INCH, 3 INCH, 4 INCH, 6 INCH, 8 INCH IN 1000 PSI, 2000 PSI, 4000 PSI, 6000 PSI & 15000 PSI WITH FLUROELASTOMER VITON SEALS AS WELL AS LONG SWEEP & SHORT SWEEP UNIONS (COMPETITOR TO CHIKSAN™) (EQUIVALENT BRAND) IN STYLE 10, 20, 30, 40, 50, 60, 70 IN CODE SILVER & OLIVE GREEN NACE, H2S, SOUR GAS SERVICE.

WE ARE THE PREMIER AUSTRALIAN WECO STYLE HAMMER UNION STOCKIST AS WELL AS MAJOR AUSTRALIAN STOCKIST OF SWIVEL UNION, CHIKSAN™, CHIKSAN STYLE™ ® ARE TRADEMARKS OF FMC TECHNOLOGIES WHO ARE

[www.globalsupplyline.com.au](http://www.globalsupplyline.com.au)