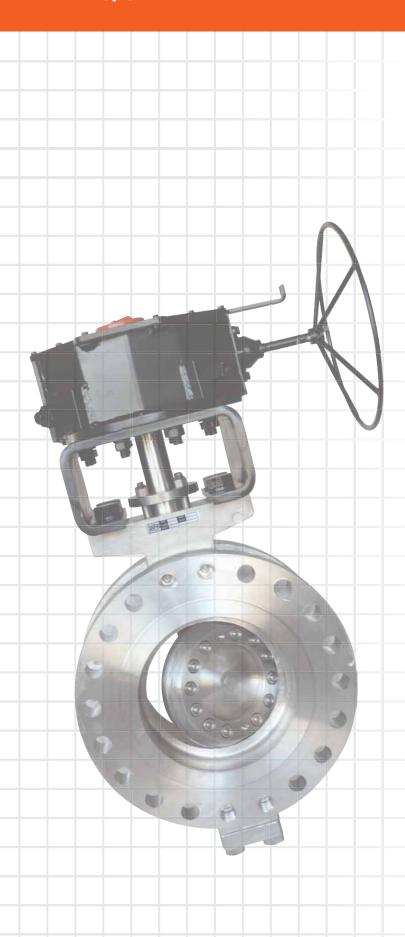
### **BUTTERFLY VALVES-HIGH PERFORMANCE & LINED**



www.australianpipelinevalve.com.au

### **QUALITY VALVE MANUFACTURER**



#### **QUALITY COMMITMENT**

Quality is Our First Priority.

Consistent product quality and a proven track record makes Australian Pipeline Valve a dependable choice where total reliability is the number one concern.

Since its founding, APV's philosophy has been focused on quality. Our valves are manufactured in full compliance to worldwide standards (such as ASME/ANSI, API, EN, ISO, BS, AS).



70-78 Stanbel Road Salisbury Plain South Australia 5109 Telephone +61 (0)8 8285 0033 Fax +61 (0)8 8285 0044 email: admin@australianpipelinevalve.com.au





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 $<sup>\</sup>ensuremath{^{*}}$  This version excludes some of these pages, refer to full version at website.



API 622 2011 2nd Edition

ISO 15848-2

**Fugitive Emission Certified** 

API 607 6th & 7th Ed.

ISO 10497-5

Firesafe Certified

## DOUBLE OFFSET BUTTERFLY VALVES MODEL SLHBF, SLHBFFS 150 TO 1500 CLASS DOUBLE OFFSET

API 622 & ISO 15848-1

**Endurance Test Certified** 

#### **RANGE & STANDARDS**

**Size** 50NB - 1800NB (2" to 72")

**Class** 150 to 1500 ANSI

General Design API 609 (Cat B) & ASME B16.34

**Design Standards** Flanged MSS-SP-67

Wafer MSS-SP-68/ API 609-B Wall Thickness API 609

Construction Wafer, lugged, flanged

**Pressure/ Temp.** ASME B16.34 & API 609-B / ISO 5752

Face to Face ASME B16.10 short / MSS-SP-67 / MSS-SP-68/

API 609-B/ ISO 5752 short

Flange Dimensions ASME B16.5, over 600NB (24") - MSS-SP-44 or

API 605 or ASME B16.47, AS 4331.1, ISO 7005-1,

E1092-1 PN10 ~ 250 also available

**Pressure Test** API 598, ISO 5208, EN 1266, MSS-SP67

Leakage Rates FCI 70-2 Class VI up to zero leakage API 598 / ISO 5208

**Temperature Range** Resilient Seal (Soft) -46°C to 220°C (-50°F to 428°F)

Metal Seal -46°C to 900°C (-50°F to 1652°F)

#### PRINCIPLES OF VALVE DESIGN

The standard SLHBF/SLHBFFS design is double offset (double eccentric). Available in firesafe & non firesafe in soft and metal seated. The soft seated version incorporates a metal seat retainer with an RPTFE insert for high pressure service and long life.

The basic concept of the SLHBF/SLHBFFS is to only utilise a thin slice of a ball valve at the seat ring area. The body is only wide enough to hold the disc, shaft & seat in place, all the remaining material is eliminated because it serves no purpose. Ball valves have 2 seats, but floating balls only seal on the upstream seat hence the sealing effectiveness of a HP Butterfly Valve is the same. The disc seating edge is a segment of a sphere and creates a reliable, high pressure seal against an un-interrupted 360° seat sealing surface. The disc profile is very thin & allows maximum flow with a low pressure drop.

The most common use of the SLHBF/SLHBFFS is to shut-off flow inside a pipeline. Every component of the valve is designed to contribute to this goal. The disc, shaft, bearings, packing & disc pins all work together to ensure that the disc is accurately positioned when closed to allow the seat to energise to the disc & create a seal.





## **DOUBLE OFFSET BUTTERFLY VALVES**MODEL SLHBF, SLHBFFS 150 TO 1500 CLASS DOUBLE OFFSET

#### FEATURES - DOUBLE OFFSET

The SLHBF Range is based on a unique quarter-turn design. The double offset shaft and disc configuration together with the advanced high technology seat system provides a reliable rugged multi-purpose butterfly valve range.

At the point of the disc opening, the double offset disc provides a cam-like action, thus preventing excessive seat wear & ensuring a long maintenance free life.

- Seat removal is possible without disassembly of the shaft and disc.
- Body insert protects seat from abrasion and erosion.
- Graphoil or PTFE seal-ring & packing.
- 2 Piece stem for extra flow.

Actuator bracket according to ISO 5211, which allows replacement of the stem seals without removal of the actuator.



#### PTFE-Seat System - SLHBF/SLHBFFS

In the preferred flow-direction, the PTFE-Seat system provides optimum performance. In this design, the line pressure acts as a positive force in the seat system even in fluctuating working conditions. The seat ring is retained by a metal seat retainer and is well protected by the valve-body, thus preventing seat distortion.

#### **Bi-directional\* - SLHBF/SLHBFFS**

The primary PTFE-seat ring is backed up by a secondary metal ring. This metal seat provides a mechanical load to energize the PTFE-seat. The metal sealing ring secures and encapsulates the PTFE ring to ensure rigidity. In combination with the line pressure a Bi-directional\* sealing against the line pressure is obtained.

\* Bi-directional flow, however, bi-directional leak tight shut off must be specified with order.

#### Fire Safe - SLHBFFS

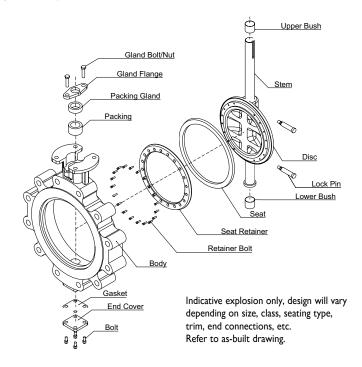
The model SLHBFFS has a secondary metal seat which gives bi-directional sealing in the event of the PTFE seat insert being burned away in a fire.

#### Metal to Metal Seat - SLHBF/SLHBFFS

High temperature service and Abrasive service. Bi-directional and inherently firesafe design.

The primary metal seal enables this execution to be used up to 670°C. Seat-rings available are stainless steel ANSI 316L-chromium plated, (maximum allowed temperature: 310°C) and Inconel 625 (maximum allowed temperature: 760°C). As a result the Metal to Metal range meets the full pressure and temperature rating according to ANSI class ratings. Seat leakage can be specified to API 598 (ISO 5208 Leakage Class A), API 6D, FCI 70-2 Class VI etc.



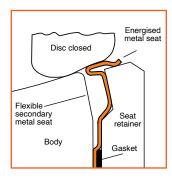


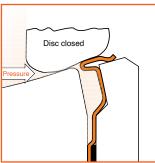


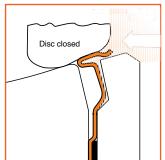
#### **SEATING STYLES DOUBLE OFFSET**

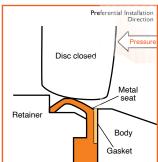
#### METAL TO METAL SEAT (FLEXIBLE FLO-SEAL STYLE)

#### (SOLID ENERGISED STYLE)

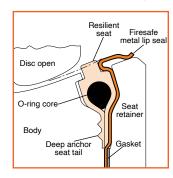




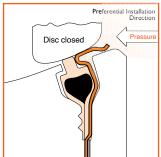




#### FIRESAFE SOFT SEAT (ENERGISED FLO-SEAL STYLE)

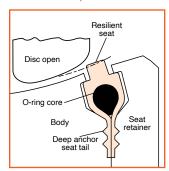




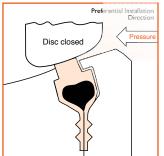


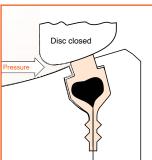


#### SOFT SEAT (ENERGISED FLO-SEAL STYLE)



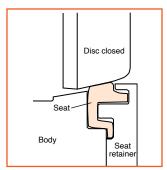


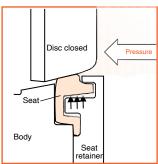


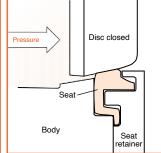


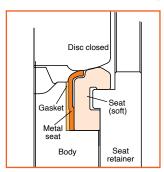
#### SOFT SEAT (ENERGISED LIP-SEAL STYLE)

#### (FIRESAFE ENERGISED LIP-SEAL STYLE)









Preferential Installation Direction

Actual drawing supplied on request. Indicative drawings only.



## SLHBFFS/SLHBF DOUBLE OFFSET WAFER & LUG DIMENSIONS

#### **APPLICABLE STANDARDS**

Mounting Pad ISO 5211

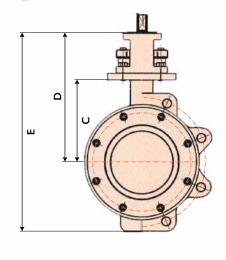
End Flange ANSI B16.5

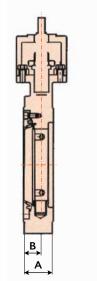
Wall Thickness ANSI B16.34

Face to Face MSS SP-68/ API 609

Pressure Temperature Rating B16.34

Design API 609-B





#### DIMENSIONS (MM) 150LB & PN25

Size mm	80	100	150	200	250	300	350	400	450	500	600
Size inch	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Α	48.0	54.0	57.0	63.5	71.5	81.0	92.0	101.5	114.5	127.0	154.0
В	27.3	30.6	33.9	40.5	41.8	48.0	56.5	63.0	71.5	79.0	90.5
С	113.0	132.0	162.0	192.0	262.0	298.0	320.0	365.0	388.0	418.0	498.0
D	183.4	202.5	245.3	289.0	364.0	401.5	420.0	482.0	510.0	535.0	679.0
E	256.4	309.6	375.8	470.4	585.2	660.6	710.6	800.6	876.5	930.4	1302.7
ISO 5211 MOUNTING PAD	F07	F07	F10	F10	F10	F14	F14	F14	F16	F16	F25

Dimensions indicative only, refer drawing.

#### WEIGHT (KG)

Lug	5.5	15.5	21	36	45	69	95	162	216	242	554
Wafer	9.5	11	16	27	30	45	68	120	168	195	433

#### **DIMENSIONS (MM) 300LB**

Size mm	80	100	150	200	250	300	350	400	450	500	600
Valve Size	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Α	48.0	54.0	59.0	73.0	82.5	92.0	117.5	133.5	149.5	159.0	181.0
В	27.3	30.6	33.9	40.5	50.3	59.0	60.5	72.5	81.5	94.0	116.5
С	123.0	138.0	183.0	213.6	282.0	324.0	340.0	369.0	421.4	458.6	552.0
D	193.4	206.0	265.5	311.0	384.0	427.5	446.0	501.0	548.5	581.0	690.0
E	292.4	321.0	416.6	514.8	626.7	708.7	731.8	816.4	962.0	1053.5	1414.6
ISO 5211 MOUNTING PAD	F07	F07	F10	F10	F10	F14	F14	F14	F16	F16	F25

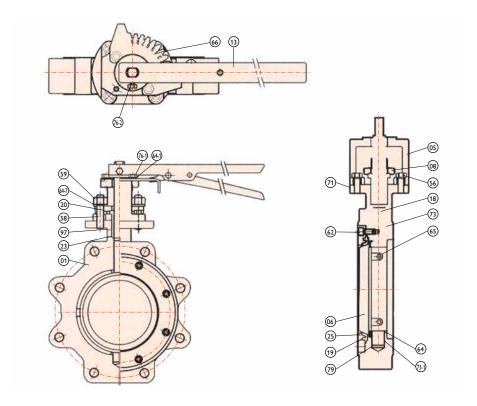
Dimensions indicative only, refer drawing. 600 to 2500 Class refer to drawing.

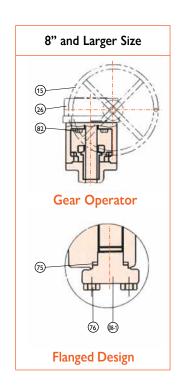
#### WEIGHT (KG)

Lug	15.5	24	36	54	79	117	253	329	504	649	986
Wafer	10	13	19	32	39	55	167	195	325	407	632



## SLHBF/FS-150 / SLHBF/FS-300 DOUBLE OFFSET ASSEMBLY DRAWING





#### PARTS LIST 150LB & 300LB

No.	Description	Mate	erial	QTY.	No.	Description	Material	Qty.
01	Body	A351 CF8M	A216 WCB	1	62	Wrench Bolt	A193 B8M / B8	1 SET
05	Yoke	A351 CF8	A216 WCB	1	64	Disc Washer	A276 316 / 304	2
06	Disc	A351	CF8M	1	64-1	Lock Washer	Stainless Steel	2
08	Gland Flange	A351 CF8	351 CF8 A105		64-2	Spring Washer	Stainless Steel	2
08-1	Low Gland Flange	A351 CF8M	A216 WCB	1	65	Disc Pin	316 / 17-4 PH / 304	2
13	Lever	Carbo	n Steel	1	66	Stopper	Carbon Steel	1
15	Handwheel (Gear)	Carbo	n Steel	1	71	Name Plate	Stainless Steel	1
18	Stem	17-4 PH / 316 / 304		1	73	Stem Bearing	316 S/S Backed R.T.F.E.	1
19	Seat	R-PTFE / 3	16 / Stellite	1	73.1	Stem Bearing	316 S/S Backed R.T.F.E.	1
19a	Seat Metal Fire Seal	A276	316	1	75	O-Ring	PTFE / Graphite	1
20	Gland Ring	A276 3	16 / 304	1	76	Low Gland Bolt	A193 B8	1 SET
23	Spacer	A276 3	16 / 304	1	76-1	Setting Bolt	A193 B8	2
25	Seat Retainer	A351 CF8M	A105	1	76-2	Setting Bolt	A193 B8	1
26	Gear Box	Ductil	Ductile Iron		79	Disc Spring	Stainless S	1
56	Yoke Bolt	A19	A193 B8		82	Gear Bolt	A193 B8	1 SET
58	Gland Bolt	A19	3 B8	2	97	Packing	PTFE / GRP	1 SET
59	Gland Nut	A19	94 8	2	-	-	-	

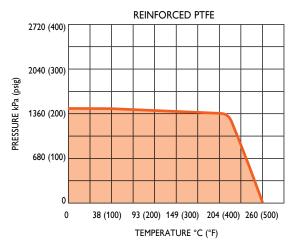
Indicative example only, design varies according to size, class and specifications. Refer to as-built drawing.



100

### **SLHBF & SLHBFFS DOUBLE OFFSET ENGINEERING DATA**

PRESSURE/TEMPERATURE RATING 150/300 CLASS



CV RATING ANSI 150 CLASS

Valve Size DN (NPS)	Cv
80 (3")	240
100 (4")	430
150 (6")	1150
200 (8")	2100
250 (10")	3200
300 (12")	4700
350 (14")	5160
400 (16")	6930
450 (18")	9330
500 (20")	11340
600 (24")	18540

Indicative only, Refer Drawing. Refer Data Sheet Class  $\geq$  300lb.

100 0 75 30 45 60 90 80 PERCENT OF MAX Cv (us g.p.m.) 70 60 50 40 30

CV CURVE ANSI 150/300 CLASS

PERCENT OF DISC OPENING (%)

20

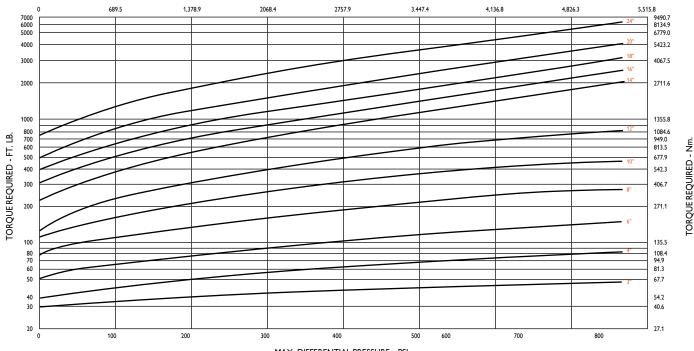
10

150 CLASS BODY PRESSURE/TEMPERATURE RATING

Temperature °C	Carbon Steel	Stainless Steel 316	20# Alloy	Monel
-20 -38	19.7	19.0	15.8	15.8
93	17.9	16.5	13.8	13.8
149	15.8	14.8	12.4	13.1
204	13.8	13.4	11.0	12.8
260	11.7	11.7	10.3	11.7
Test Pressure	31.0	29.3	24.1	24.1

#### **SLHBF - TORQUE RATING\* 150/300 CLASS**

MAX. DIFFERENTIAL PRESSURE - kPa



\* SLHBFFS torque refer to data sheets.

MAX. DIFFERENTIAL PRESSURE - PSI



### TRIPLE OFFSET BUTTERFLY VALVES **MODEL SLHBFFS-T 150 TO 2500 CLASS TRIPLE OFFSET**

#### **RANGE & STANDARDS**

Size 50NB - 1800NB (2" to 72")

Class 150 to 1500 ANSI

**Design Standards** API 609 Category B

& ASME B16.34

**Dimensions** API 609-B/ ISO 5752/

MSS-SP-67/68

Construction Wafer, lugged, flanged short &

long pattern

Pressure/ Temp. ASME B16.34 & API 609-B/ ISO 5752

Face to Face ASME B16.10 short & long/ API 609/

API 6D/ ISO 5752 short

ASME B16.5, over 600NB (24") -Flange Dimensions

MSS-SP-44 or API 605 or ASME B16.47

**Pressure Test** API 598, ISO 5208 Rate A, EN 1266, API 6D

Leakage Rates True zero leakage

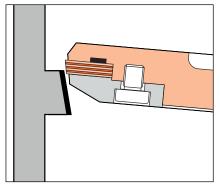
The SLHBFFS-T Range is based on a unique quarter-turn design.

The Triple offset shaft and disc configuration together with the advanced high technology seat system provides a reliable rugged multi-purpose butterfly valve range. Bi-directional torque seated design. Hardened bearings for high cycle and long life.

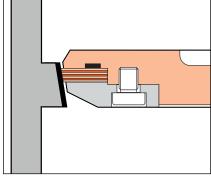
#### Laminated/Metal Seat

The triple laminated design seat with multiple stainless steel seat rings laminated with graphite inserts to provide zero leakage. The SLHBFFS-T is suitable for high temperature and abrasive service. The laminated and all-metal seat design facilitates bi-directional high temperature service and is inherently firesafe design. The primary metal seat enables the execution to be used up to 670°C.

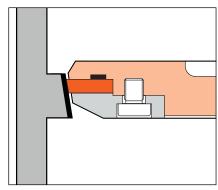
Seat-rings available are Duplex (400°C), stainless steel ANSI 316L (500°C) or stellite (600°C) and Inconel 625 (760°C). As a result depending on seat selection the metal/laminated and solid seat range meets the full pressure temperature rating according to ASME class ratings. Seat leakage can be specified to API 6D/API 598 (ISO 5208 Zero Leakage Class A), FCI 70-2 Class VI etc.



Disc slightly open



Disc closed: Multi layer seat ring



Disc closed: Pure metal seat ring

Endurance Test Certified



Firesafe Certified







ISO 15848-2 **Fugitive Emission Certified** 

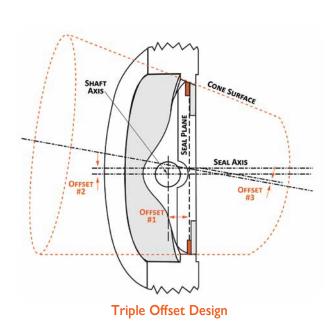


#### PRINCIPLES OF VALVE DESIGN - TRIPLE OFFSET

Superseal Model SLHBFFS-T 150 to 2500 Class triple offset metal seat butterfly valves provide a bi-directional and bubble-tight shut-off which is attributed to the geometry of the triple offset seat. Available in metal to metal and metal laminated graphite seat designs. Can also be used for flow control linear flow characteristics between 90 degrees and 70 degrees of opening.

The valve stem is offset from the seat area (1st offset) and the valve seat surface centre line is offset against the centre line of the pipe (2nd offset) and the conical axis is offset from the valve centre line (3rd offset: inclined cone). The 3rd offset completely eliminates rubbing or scraping. The seat surfaces of the body and seal ring in this triple offset design, contact with an inclined "cone-in-cone", and this design requires precision seating tolerances and durability to ensure a slight precision lapped wedge-mating effect. In addition, the angle of contact between the body and seat ring provides a low opening and closing torque due to almost no wedging and no scraping action on opening or closing (unlike trunnion mounted ball valves). This eccentric triple offset design provides excellent sealing performance and seat durability and it hardly ever needs repair under normal service conditions.

The seat design can be all metal to metal (optional resilient metal seat design) or multiple laminated using resilient metal alternated with one or even two of the following laminations depending on service: - graphite/aramid fibre/ceramic fibre.





#### **DESIGN FEATURES - TRIPLE OFFSET**

#### **Characteristics and Merits**

- Excellent seat durability and low operating torque due to non-rubbing characteristics of triple offset construction.
- Bi-directional zero leakage service available (when specified).
- Unrestricted selection of face to face dimensions for API, ASME (ANSI), EN, ISO etc.
   & perfect interchangeability of gate, ball, plug, high performance butterfly, & other valves.
- Low emission design, quarter turn construction, low operating torque & lower cost.

#### Leakage Rates

Leakage rates range from FCI-70 Class IV, V or VI through to zero leakage. Valves can be specified to:-

- API 598 Zero Leakage
- ISO 5208 Leakage Rate A
- EN 1866
- API 6D



#### **MATERIALS**

**Body** Carbon Steel / Stainless Steel / Ni-Al-Bronze / Hastelloy

/ Inconel / Titanium / Other

**Disc** Carbon Steel / Stainless Steel / Ni-Al-Bronze / Hastelloy

/ Inconel / Titanium / Other

Stem 410 SS, 17-4PH & XM-19 + Nitrided/ENP & Other Materials

Seat Duplex, 321 SS, 316 SS Hardened, 316 SS, Stellite 21 & Other Materials



API 607 7th Ed., ISO 10497-5 Firesafe Certified







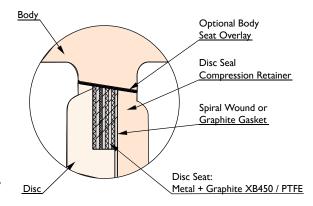
ISO 15848-2 Fugitive Emission Certified

#### STANDARD MULTI-LAMINATED SEAT

The APV-Superseal triple offset butterfly valve design incorporates metallic composite cone bevelling. The cam effect ensures the valve seat can be released from the seal ring through the whole switching process with zero friction between valve seat and plate seal ring during the entire stroke process. This extends valve life, ensures no overtravel of the disc, allows for a lower torque and ensures bubble tight closure of the valve, resulting in zero-leakage performance.

The butterfly plate seal ring is designed as multi-layered seal ring. This seal compresses on a radial basis and move flexibly and elastically.

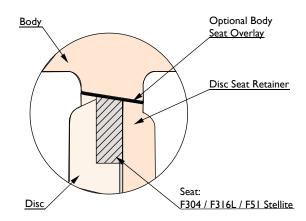
Graphite + metal combination as standard. Optionally, sealing materials such as PTFE + metal combinations can be supplied for different temperature and medium.



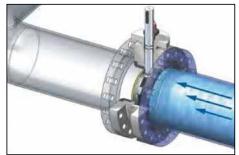
#### OPTIONAL SOLID METAL-TO-METAL SEAT

The APV-Superseal triple offset solid seat all metal to metal seat system are manufactured with three dimensional eccentric sealing structure. The valves are designed and manufactured with unique techniques and dedicated facilities for maximum machined accuracy. This ensures full cone match of sealing pair and eliminates the interference and abrasion between sealing faces.

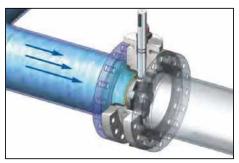
A low degree of seating resistance, reliable sealing performance, reduced sealing face abrasion ensures a vastly extended valve life. The alloy hard sealing allows a higher pressure and temperature range whilst still providing bubble-tight shut off. Semi-flexible solid design is also available.



#### **Bi-directional Tight Sealing Design**



Preferred Direction



Non-Preferred Direction



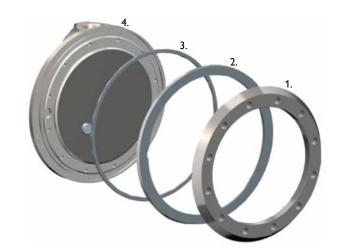
#### MULTIPLE LAMINATED DISC SEATING

#### **Key Components**

- 1. Disc retainer
- 2. Seal ring triple laminated
- 3. Spiral wound or graphite gasket
- 4. Disc

Due to the elasticity and the radial compression of the multiple laminated seal ring, the contact pressure is uniformly distributed around the seating surface guaranteeing zero leakage.

The use of graphite (or PTFE) laminated between multiple metal sealing rings ensures tightness between seal ring layers and an ideal level of flexibility allowing each metal layer to independently find the optimal seating position. One-piece metal Solid Seal Ring (SSR) is also available.

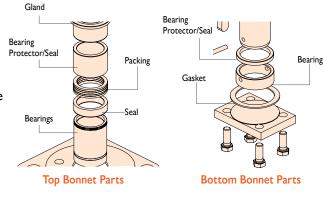


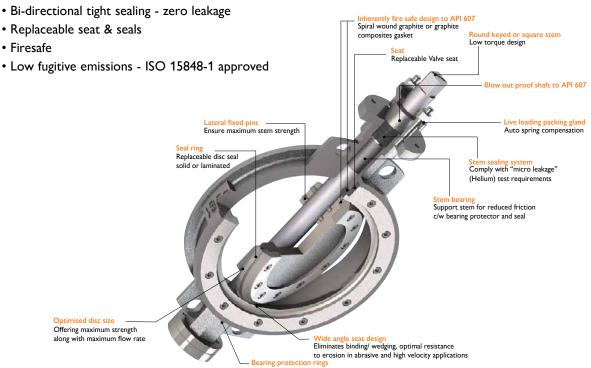
#### Slide Seal Design

This dynamic seating arrangement features a double inclined cone design. The disc seal ring slides into the seating area to close the valve. This slide touch provides a better sealing than the typical conventional of contact touch. Also, the seal ring is solid metal enabling it to sweep away particles left on seat surface to double secure a tight sealing and ensure a long life cycle.

#### **PRODUCT FEATURES**

 Triple offset disc rotation to minimise the rubbing of the seat & seal contact surface and achieve high integrity sealing





Indicative only. Refer to as built drawing design varies according to size & class.

Nitrided bearings



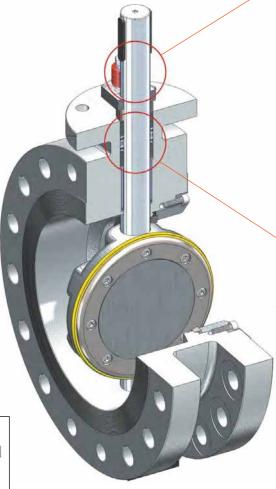
#### **DESIGN OPTIONS - TRIPLE OFFSET**

### One Piece Metal Seat Design Option

The semi-flexible metal one piece seal ring design guarantees the tightest shut-off and ensures safety in case of thermal expansion.

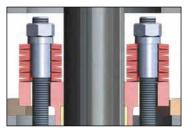






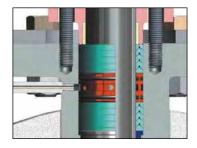


Stellite® Body Seat
The body seat can optionally
be supplied in Stellite® #21
(zero leakage).



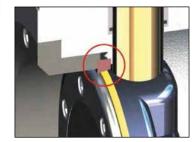
#### Live-loading Design Option

A Belleville spring provides abrasion compensation by compressing the packing constantly which ensures a long life cycle. Design varies depending on size & class.



#### **Low Emission Design**

- Double packing design as standard guarantees safety.
- · Leakage detection optional
- Emergency sealing injection optional.
- Additionl 'chemical seal' packing gland seal system optional.



## Replaceable Body Seat Design Option

The design includes a separate seat (not welded on the valve body) allowing ease of maintenance.



## FIRESAFE, FUGITIVE EMISSION & CYCLE TEST CERTIFICATES











API 607, ISO 10497-5 Firesafe Certified



API 622 & ISO 15848-1 Endurance Test Certified





API 622 2011 2nd Edition Fugitive Emission Certified

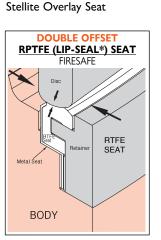


## FIGURE NUMBER SYSTEM SLHBF, SLHBFFS & SLHBFFS-T DOUBLE & TRIPLE OFFSET

# SLHBF - A L J B R 1 G - MS

MODEL	RATINGS	END CONNECTIONS	BODY MATERIALS	TRIM MATERIALS	SEATING	\ SHAFT	PACKING	SPECIAL
SLBHF	A = 150 CLASS	F = FLANGED-SHORT	A = WCB	A = F304/CF8	B = BUNA/NBR	1 = 17-4PH	G = GRAPHITE	B = BI-DIRECTIONAL TESTED
Double offset -	B = 300 CLASS	G = FLANGED-LONG	B = WC1	B = F316/CF8M	C = CARBON FILLED	2 = 431SS	P = PTFE	C = ADDITIONAL ELASTOMER/
Standard	C = 600 CLASS	L = LUG TYPE	C = WC6	C = F316L/CF3M	PTFE	3 = 316SS	Z = SPECIAL	PTFE GLAND SEAL
SLHBFFS	D = 900 CLASS	W= WAFER TYPE	D = WC9	D = F304L/CF3	D = METAL ISO 5208-D	4 = S31803/F51		D = DOUBLE PACKING
Double Offset -	E = 1500 CLASS		E = C-5	E = F321	H = PPL UUHMW	5 = XM19/		F = FLUSHING PORT
Firesafe	F = AS/BST-E		F = C-12	F = ALLOY-20	POLYETHYLENE	NITRONIC 50		G = LIVE LOADED PACKING
SLHBFFS-T	G = AS/BST-F		G = LCB	G = MONEL	K = KELF	6 = MONEL K500		GLAND
Triple Offset -	H = AS/BST-H		H = LC3	H = HASTELLOY	L = LAMINATED METAL	7 = ALLOY 20		M = MONITORING PORT
Firesafe	Z = SPECIAL		I = CF8	I = WCB+ENP	& GRAPHITE	8 = 416SS		N = NACE
SLHBFFS-TD			J = CF8M	J = F51/S31803	M = METAL API 598	9 = OTHER		O = OXYGEN CLEANED
Double Block &			K = CF3	Z = OTHER	N = METAL CLASS IV	BLANK = SAME AS DISC		P = PEEK/ COMPOSITE
Bleed-Twin			L = CF3M		O = METAL CLASS V			BEARING
			M = CF8C		P = PTFE			R = CHLORINE SERVICE
			N = CN7M		Q = METAL ISO 5208-A			S = STELLITE OVERLAY SEAT
EXAMPL	E - SLHBF-,	ALJBR1G-MS	P = WCC		R = RPTFE			Z = OTHER
Double off	set Standard	•	Z = SPECIAL		S = METAL CLASS VI			
150LB					T = LAMINATED METAL			
					& PTFE			
Lug type					V = VITON			
Crow Stair	nless steel bo	ay			U = PEEK			CXCLE

#### **SEAT DESIGNS**



1. Double sealing construction

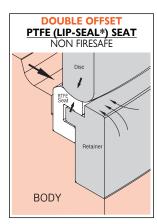
F316 Trim

**RPTFE Seat insert** 

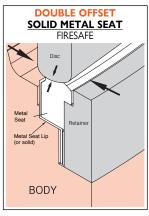
Graphite Packing Monitoring Port

17-4 PH Stem

- Primary RTFE seat
- Secondary metal firesafe lip seat
- 2. Excellent sealing (in Bi-directions on request)
- 3. Conforms to API 607 6th & 7th Edition



- 1. Reinforced PTFE
- 2. Excellent sealing (in both directions on request)
- 3. Cost effective

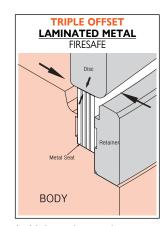


Y = DOUBLE BLOCK &

BLEED

Z = OTHER

- High temperature capability allows maximum of 620°C (1150°F)
- 2. High pressure capability
- 3. Stainless steel sealing area is resistant to corrosion and wear
- 4. Inherently firesafe in class V, VI or API 598 (metal seat) or ISO 5208-A/D shutoff



API 622 & ISO 15848-1

**Endurance Test Certified** 

- 1. Multi-sealing triple eccentric construction
  - Primary metal seat
  - Multiple metal laminations graphite or PTFE filled
- 2. Excellent sealing in Bi-directions
- 3. Inherently firesafe to API 607 7th Edition
- 4. Stellite overlay all metal disc seat optional

<sup>\*</sup>Or Flo-Seal style seat, refer page 5. Actual drawing supplied on request. Indicative drawings only.



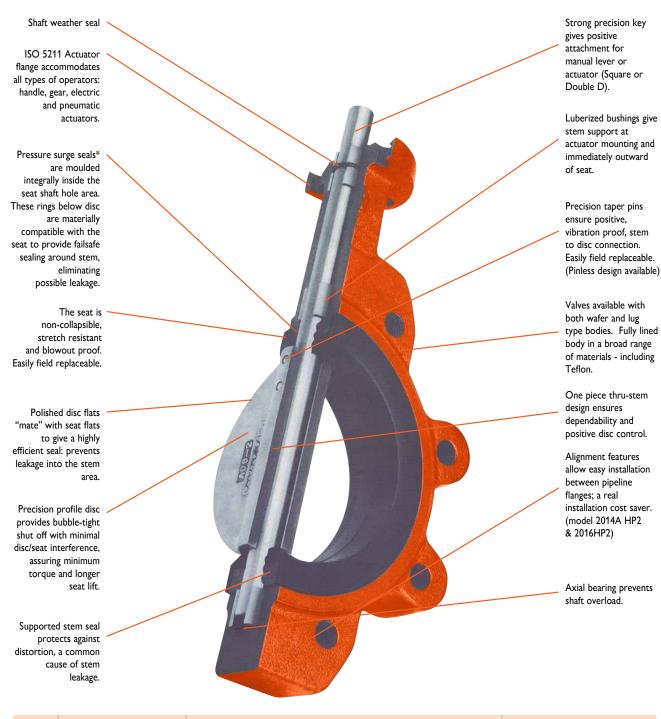
## LINED BUTTERFLY VALVE 10/16 BAR MODEL 2014 / 2016

TYPE: 2014, 2016, 2014A 1000 KPA & 1600 KPA RATED SUIT AS/BS TABLE D, E, ASA 125, AS/BS/EN PN10, PN14 & PN16





## MODEL 2014 / 2016 - (PINNED STEM) SEAL CONSTRUCTION & FEATURES



SUPERSEAL CONSTRUCTION



The disc is precision manufactured to close tolerances on the O.D. and the flats. Seating edge is a polished half ball for torque control.

The modern seat and disc design insures positive sealing while maintaining low seating torque. The superseal design extends seat life by eliminating any bunching or tearing.



The superseal seat design\* has a much smaller mass of elastomer which can swell, in turn torque is controlled to a reasonable degree.

- Precision machined disc edge & shaft flats.
- Bonded distortion proof seat, close
  tolerances
- Positive shaft seals.
- · Low potential of seat swell.
- Controlled torque by design superiority.

TRADITIONAL CONSTRUCTION



The conventional disc has been sanded to remove rough area, precise dimensions are not maintained. The conventional design relies on distortion and bunching of the seat to achieve a bubble tight shutoff. Seat life is decreased causing higher maintenance cost



Elastomers are subject to swelling from fluid absorption which can increase the mass of the seat. This increase can and often does cause excessively high seating torque. Seat life is shortened.

- Non-precision disc dimensions.
- Seat distorts during installation and operation.
- Shorter seat life.
- Higher torque due to bunching and potential swelling.

This brochure is general in it's nature and design is subject to change at any time without notice.

<sup>\*</sup>Design varies according to size, rating and material specifications.



## MODEL 2014 / 2016 - HU-1 (PINLESS) SEAL CONSTRUCTION & FEATURES

ISO 5211 Actuator flange accommodates all

Shaft weather seal

types of operators: handle, gear, electric and pneumatic actuators.

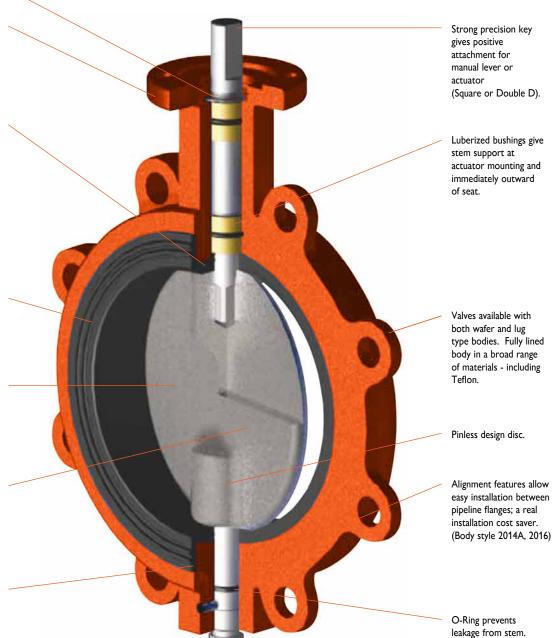
Pressure surge seals\*
are moulded integrally
inside the seat shaft
hole area. These rings
below disc are
materially compatible
with the seat to
provide failsafe sealing
around stem,
eliminating
possible leakage.

The phenolic backed\* seat is non-collapsible, stretch resistant and blowout proof. Easily field replaceable.

Polished disc flats "mate" with seat flats to give a highly efficient seal: prevents leakage into the stem area.

Precision profile disc provides bubble-tight shut off with minimal disc/seat interference, assuring minimum torque and longer seat lift.

Supported stem seal protects against distortion, a common cause of stem leakage.



SUPERSEAL

The disc is precision manufactured to close tolerances on the O.D. and the flats. Seating edge is a polished half ball for torque control. The disc is pinless design.

The modern seat and disc design insures positive sealing while maintaining low seating torque. The superseal design extends seat life by eliminating any bunching or tearing.



The superseal seat design\* has a much smaller mass of elastomer which can swell, in turn torque is controlled to a reasonable degree.

- Pinless Disc
- Precision machined disc edge and shaft flats.
- Bonded distortion proof seat, close tolerances.
- Positive shaft seals.
- Low potential of seat swell.
- Controlled torque by design superiority.

0

The conventional disc has been sanded to remove rough area, precise dimensions are not maintained. The conventional design relies on distortion and bunching of the seat to achieve a bubble tight shutoff. Seat life is decreased causing higher maintenance cost and increased down time.



Elastomers are subject to swelling from fluid absorption which can increase the mass of the seat. This increase can and often does cause excessively high seating torque. Seat life is shortened.

- Non-precision disc dimensions.
- Seat distorts during installation and operation.
- Shorter seat life.
- Higher torque due to bunching and potential swelling.

<sup>\*</sup>Design varies according to size, rating and material specifications.



#### **MODEL 2014 / 2016**

#### **SPECIFICATIONS**

Available To Suit Following Flanging

ANSI (ASA) ASME B16.5 / B16.47, 125LB /150LB, AS 2129 Table D, E. AS 4087, PN14 & PN16. ISO 5752 / EN 1092.2 PN10, PN16, AS 4331.1 / ISO 7005-1 PN10, PN16, JIS etc. Face to face dimension available in accordance with BSEN 593 / BSEN 558 / API 609-A / ISO 5752 / AS 4795.

**Fluid Application -** Water, seawater, sewage, air, oil, powder, petroleum, gas, chemicals, salts, alkalines etc.

**Design -** Available in API 609 category A, ASME B16.34, AS 4795.1, EN 593, EN 558-1, MSS SP67.

**Operation -** Generally flow control lever & notch plate to 300NB. Gear operator 250NB & over.

Mounting - To ISO 5211 on request. Long lasting, high performance design.



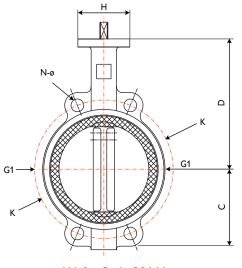
Pneumatic Actuated Version

#### **Pressure Rating**

Bi-directional bubble-tight shut off seat tested to 110% of full rating.

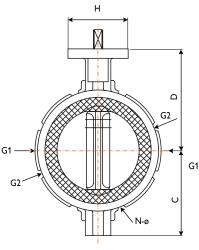
2 types available in this model:-Working pressure:150 psig (1000kPa) & 232 psig (1600kPa). See HP Version brochure if higher pressure required.

Over 600NB request pressure rating.

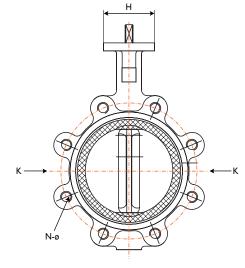


#### Wafer Style 2014A

(Semi-lugged with 2 or 4 lugs). PCD of Lug holes (K) supplied according to order i.e. ASA 125, AS/BS D, E etc.

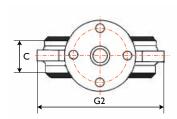


Wafer Style 2014

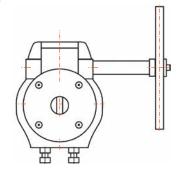


Lugged Style 2016

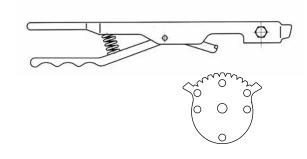
(Can be supplied ASA 125 AS/BS D, E etc.)



Semi Lug



Gear Operated



Lever & Notch Plate

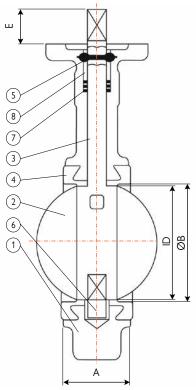
General Applications	Continuous Working Temperature Range	Disc Material	Seat Material
Steam, Water, Hot Gases, Powders, Slurries & Aqueous Slurries of an abrasive nature	Liquids - 10°C to 120°C Dry Services - 10°C to 100°C	Stainless Steel	General Purpose EPDM
Brines, Sea Water, Estuary Water, Marine Bilge & Ballast Systems	-10°C to 90/100°C	Aluminium Bronze or ENP or S/S or Nylon coated	Black Nitrile or EPDM
Oils, Fuels, Water, Air, Gases, Powders, Pellets, Slurries etc.	Hydrocarbons (Except Aromatics) - 10°C to 90°C Other Liquids - 10°C to 90°C Dry Services - 10°C to 60°C	Teflon or Nylon Coated or SG Iron or ENP or stainless	Black Nitrile
Water & other non erosive fluids	All -10°C to 90/100°C (Solid PTFE will do up to 160°C)	S.G Iron or powder coated	ANY



#### **MODEL 2014 / 2016**

#### **MATERIALS**

1. Body	Cast iron, stainless ductile iron, aluminium, carbon steel, stainless steel etc
2. Disc	316SS, 304SS, AL-Bronze, hard epoxy coated, hard rubber coated, nickel plated, PTFE coated, 410SS etc
3. Stem	316SS, 304SS, PTFE coated, AL-Bronze etc.
4. Seat	NBR (90°-100°C), EPDM (110°C) teflon, food grade rubber, Buna-N, Viton, Hypalon etc
5. Retaining Pin/ Gland Ring	304SS/316SS/410SS
6. Bottom Bushing	Bronze/Nylon
7. O-Rings	NBR (nitrile)/EPDM
8. Upper Bush	Delrin/Nylon/Bronze



#### **DIMENSIONS (MM)**

Valve	Size		Ι	Dime	nsion				Weight	Su Flan			
in	mm	Α	В	С	D	E	н	ID	Kg	G1*	G2*	K*	N-ø
1	25	31		57	85				1.1	-	-	-	-
1-1/4	32	32		60	100				1.8	-	-	-	-
1-1/2	40	33		58	124		90	40	2	-	-	-	
2	50	43	57	55	143	30	90	52	2.3	-	-	-	-
2-1/2	65	46	70	64	155	30	90	65	2.7	-	-	-	-
3	80	46	82	72	162	30	90	80	3.6	-	-	-	-
4	100	52	104	90	181	30	90	100	5	-	-	-	-
5	125	56	127	101	197	30	90	125	6.1	-	-	-	-
6	150	56	150	114	210	30	90	148	7.1	-	-	-	-
8	200	60	194	145	240	35	95	197	13.6	-	-	-	-
10	250	68	247	178	286	35	110	247	21.3	-	-	-	-
12	300	78	297	204	309	35	120	297	32.2	-	-	-	-
14	350	78	330	266	355	55	125	327	85	-	-	-	-
15	375	86	387	300	380	55	175	387		-	-	-	-
16	400	86/102	387	300	380	55	175	387	106	-	-	-	-
18	450	105/114	435	323	425	55	175	435	135	-	-	-	-
20	500	130/127	489	350	430	90	210	477	170	-	-	-	-
24	600	150/154	602	407	500	90	210	560	250	-	-	-	-

650NB to 900NB refer to separate drawing

\*G1, G2, K & N-Ø available to suit:- AS/BST-C, D, E, ASA 125, PN10, PN16, JIS etc. Sizes shown are subject to variation at any time



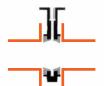
#### **INSTALLATION**

(DO NOT USE GASKETS)

Pipework opened to allow valve free entry, disc in semi-closed position



Valve in semi-open to protect disc edge and reduce rubber interference during installation and start up, this helps reduce initial torque build up.



Disc should be turned to full open position after flange alignment and before doing up flange bolts.

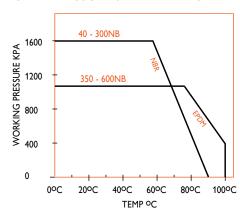
#### **TORQUE**

Torques based on clean, wet fluids. 20% safety factor recommended. For oil/lubricated fluids torque can reduce from 20% to 50%.

For non lubricating dry gases torque can increase 35% to 80%. (see separate chart).

Dry or abrasive/dirty service, temperature variations as well as infrequent use can all dramatically increase torque.

#### SEAT PRESSURE / TEMPERATURE



#### **OPERATING TORQUE (NM)**

#### 2014/2014A/2016

VALVE	SIZE			Δ kPa (p	si)	
in	mm	170 (25)	340 (50)	680 (100)	1020 (150)	1600 (232)
2	50	12	12	20	25	35
2-1/2	65	12	12	25	30	42
3	80	18	19	30	35	60
4	100	32	33	40	50	80
5	125	49	51	60	70	90
6	150	72	76	70	90	215
8	205	127	139	160	190	400
10	255	196	219	240	300	-
12	305	289	323	400	500	-
14	355	439	481	554	830	-
16	405	568	636	762	1110	-
18	455	751	831	1005	1390	-
20	510	931	1052	1282	1730	-
24	610	1375	1559	1871	2020	-

• Torque shown is break/reseating (same).

This brochure is general in it's nature and details shown are subject to change at any time without notice.



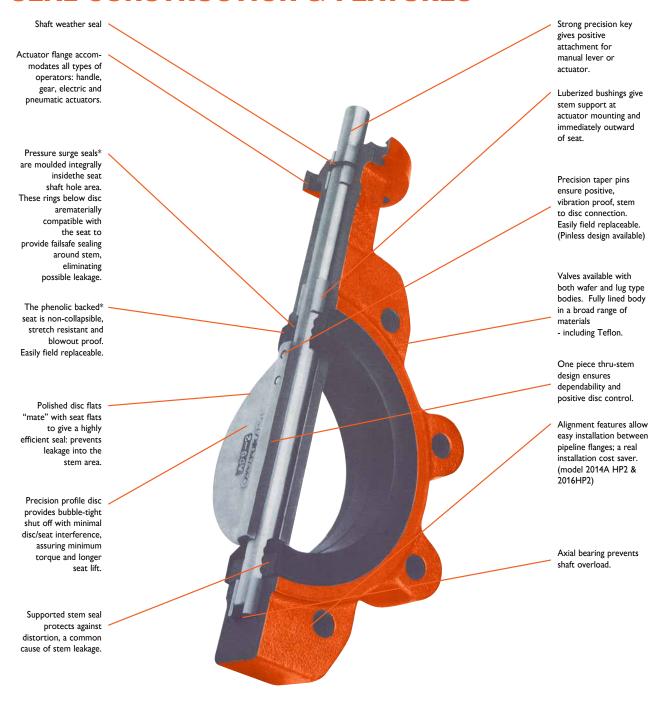
## LINED BUTTERFLY VALVE 16/21 BAR MODEL 2014-HP / 2016-HP

TYPE: 2014-HP, 2016-HP, 2014A-HP 2100 KPA RATED TO 300NB 1600 KPA RATED TO 350-500NB SUIT AS/BS TABLE F ANSI 150 AS/EN/BS PN16/20/21





## MODEL 2014-HP / 2016-HP SEAL CONSTRUCTION & FEATURES



SUPERSEAL CONSTRUCTION



The disc is precision manufactured to close tolerances on the O.D. and the flats. Seating edge is a polished half ball for torque control.

The modern seat and disc design insures positive sealing while maintaining low seating torque. The superseal design extends seat life by eliminating any bunching or tearing.



The superseal seat design\* has a much smaller mass of elastomer which can swell, in turn torque is controlled to a reasonable degree.

- Precision machined disc edge & shaft flats.
- Bonded distortion proof seat, close tolerances.
- Positive shaft seals.
- · Low potential of seat swell.
- Controlled torque by design superiority.

TRADITIONAL CONSTRUCTION



The conventional disc has been sanded to remove rough area, precise dimensions are not maintained. The conventional design relies on distortion and bunching of the seat to achieve a bubble tight shutoff. Seat life is decreased causing higher maintenance cost and increased down time.



Elastomers are subject to swelling from fluid absorption which can increase the mass of the seat. This increase can and often does cause excessively high seating torque. Seat life is shortened.

- Non-precision disc dimensions.
- Seat distorts during installation and operation.
- Shorter seat life.
- Higher torque due to bunching and potential swelling.

<sup>\*</sup>Design varies according to size, rating and material specifications.



## MODEL 2014-HP - HU-1 / 2016-HP SEAL CONSTRUCTION & FEATURES - PINLESS DESIGN

Shaft weather seal

ISO 5211 Actuator flange accommodates all types of operators: handle, gear, electric and pneumatic actuators.

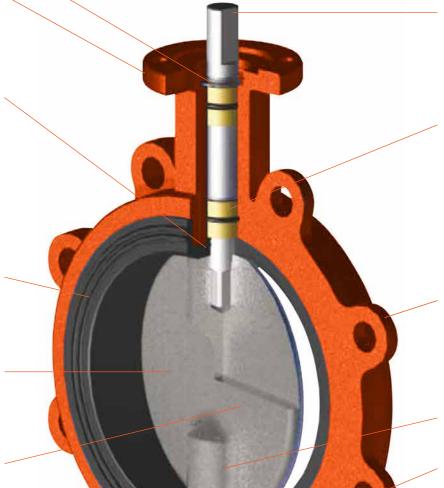
Pressure surge seals\*
are moulded
integrally inside the
seat shaft hole area.
These rings below disc
are materially
compatible with the
seat to provide failsafe
sealing around stem,
eliminating
possible leakage.

The seat is non-collapsible, stretch resistant and blowout proof. Easily field replaceable.

Polished disc flats 'mate' with seat flats to give a highly efficient seal: prevents leakage into the stem area.

Precision profile disc provides bubble-tight shut off with minimal disc/seat interference, assuring minimum torque and longer seat lift.

Supported stem seal protects against distortion, a common cause of stem leakage.



Strong precision key gives positive attachment for manual lever or actuator (Square or Double D).

Luberized bushings give stem support at actuator mounting and immediately outward of seat.

Valves available with both wafer and lug type bodies. Fully lined body in a broad range of materials

- including Teflon.

Pinless design disc.

Alignment features allow easy installation between pipeline flanges; a real installation cost saver. (Body style 2014A, 2016)

O-Ring prevents leakage from stem.

SUPERSEAL CONSTRUCTION



The disc is precision manufactured to close tolerances on the O.D. and the flats. Seating edge is a polished half ball for torque control. The disc is pinless design.

The modern seat and disc design insures positive sealing while maintaining low seating torque. The superseal design extends seat life by eliminating any bunching or tearing.



The superseal seat design\* has a much smaller mass of elastomer which can swell, in turn torque is controlled to a reasonable degree. The 21 bar rated valve has a bonded hard lined backing.

- Pinless Disc
- Precision machined disc edge and shaft flats.
- Bonded distortion proof seat, close tolerances.
- · Positive shaft seals.
- Low potential of seat swell.
- Controlled torque by design superiority.

TRADITIONAL CONSTRUCTION



The conventional disc has been sanded to remove rough area, precise dimensions are not maintained. The conventional design relies on distortion and bunching of the seat to achieve a bubble tight shutoff. Seat life is decreased causing higher maintenance cost and increased down time.



Elastomers are subject to swelling from fluid absorption which can increase the mass of the seat. This increase can and often does cause excessively high seating torque. Seat life is shortened.

- Non-precision disc dimensions.
- Seat distorts during installation and operation.
- Shorter seat life.
- Higher torque due to bunching and potential swelling.



#### MODEL 2014-HP / 2016-HP

#### **SPECIFICATIONS**

#### Available To Suit Following Flanging

ANSI (ASA) ASME B16.5 / B16.47 150LB, AS 2129 Table E & F, AS 4087, PN14, PN16 & PN21. EN 1092-2 PN10, PN16, PN25, JIS, DIN etc. Face to face dimension available in accordance with BSEN 593 / BSEN 558 / API 609-A / ISO 5752 / AS 4795.

Design - Available in API 609-A, AS 4795.1, BSEN 593, BSEN 558-1.

**Fluid Application -** Water, seawater, sewage, air, oil, powder, petroleum, gas, chemicals, salts, alkalines etc.

**Operation -** Generally flow control lever & notch plate to 300NB, gear op over 300NB.

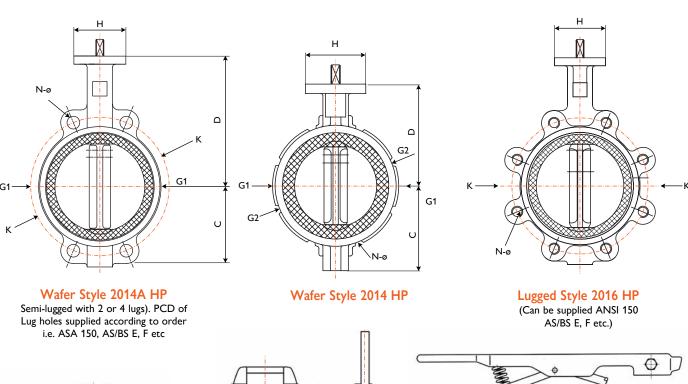
Mounting - To ISO 5211 on request. Long lasting, high performance design.

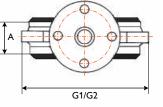
#### Pressure Rating (to 300NB)

2100 kPa Working pressure:-Bi-directional bubble-tight shut off and seat tested to 110% of full rating.

Test Pressure: 314 psi.

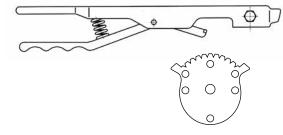
Over 300NB rating is 1600 kPa to 400NB







**Gear Operated** 



Lever & Notch Plate

General Applications	Continuous Working Temperature Range	Disc Material	Seat Material
Steam, Water, Hot Gases, Powders, Slurries & Aqueous Slurries of an abrasive nature	Liquids - 10°C to 120°C Dry Services - 10°C to 100°C	Stainless Steel	General Purpose EPDM
Brines, Sea Water, Estuary Water, Marine Bilge & Ballast Systems	-10°C to 90/100°C	Aluminium Bronze or ENP or S/S or Nylon coated	Black Nitrile or EPDM
Oils, Fuels, Water, Air, Gases, Powders, Pellets, Slurries etc.	Hydrocarbons (Except Aromatics) - 10°C to 90°C Other Liquids - 10°C to 90°C Dry Services - 10°C to 60°C	Teflon or Nylon Coated or SG Iron or ENP or stainless	Black Nitrile
Water & other non erosive fluids	All -10°C to 90/100°C (Solid PTFE will do up to 160°C)	S.G Iron or powder coated	ANY



#### MODEL 2014-HP / 2016-HP

#### **MATERIALS**

1. Body	Cast iron, stainless ductile iron (ASTM A396), aluminium, carbon steel etc
2. Disc	316SS, 304SS, AL-Bronze, hard epoxy coated, hard rubber coated, nickel plated, PTFE coated, 410SS etc
3. Stem	316SS, 304SS, 410SS, PTFE coated etc
4. Seat	NBR (90°C), EPDM (100°C), solid teflon (170°C), phenolic backed teflon (160°C), EPDM back teflon (150°C), food grade rubber, Buna-N, Viton, Hypalon etc
5. Retaining Pin/Gland Ring	304SS/410SS/316SS
6. Bottom Bushing	Bronze/Nylon
7. O-Rings	NBR (nitrile)/EPDM
8. Upper Bush	Delrin/Nylon/Bronze
9. Backing	Phenolic (where applicable)

#### **DIMENSIONS (MM)**

Valve	Size				Dimensio	n			\A/-:-b I/-		Suit Fla	inging	
in	mm	Α	В	С	D	E	Н	ID	Weight Kg	G1*	G2*	K*	N-ø
1	25	31		57	85				1.1				
1-1/4	32	32		60	100				1.8				
1-1/2	40	33		58	124		90	40	2				
2	50	43	57	55	143	30	90	52	2.3				
2-1/2	65	46	70	64	155	30	90	65	2.7				
3	80	46	82	72	162	30	90	80	3.6				
4	100	52	104	90	181	30	90	100	5				
5	125	56	127	101	197	30	90	125	6.1				
6	150	56	150	114	210	30	90	148	7.1				
8	200	60	194	145	240	35	95	194	13.6				
10	250	68	247	178	286	35	110	247	21.3				
12	300	78	298	204	309	35	120	297	32.2				
14	350	76	330	266	355	55	125	327	85				
15	375	86	387	300	380	55	175	385					
16	400	86/102	390	300	380	55	175	387	106				

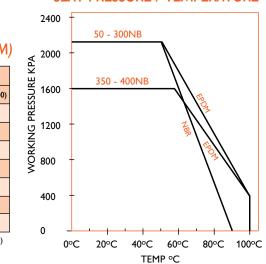
\*G1, G2 & K & N-Ø available to fit any flanging i.e. AS/BS E, F, ASA 125, PN16, JIS etc. Sizes shown are subject to variation at any time.

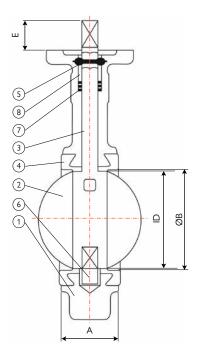
#### SEAT PRESSURE / TEMPERATURE

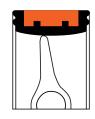
#### **OPERATING TORQUE (NM)**

Valve	Size	Δ kPa (psi)							
in	mm	1700(200)	2040(250)	2468(300)					
2	50	30	37	45					
2-1/2	65	35	43	55					
3	80	55	67	75					
4	100	70	90	105					
5	125	100	150	180					
6	150	170	225	240					
8	200	300	416	490					

<sup>•</sup> Torque (NM) shown is break/reseating (same)









#### Vulcanised liner design (21 bar)

The vulcanised tongue and grooved seat design with spherical sealing provides rigidity to prevent distortion at higher pressure and ensures compression between the precision profile disc and seat. The rolling action of the disc coupled with the stability of the seat eliminates any tearing or bunching thus minimising seat damage.

Vulcanising the elastomer liner combined with a tongue and grooved body ensures complete support and increased stability to the seat to withstand higher pressures.

This guarantees positive control against distortion, particularly in the stem seal area, eliminating risks of leakage.

The seat design only has a small volume of elastomer swelling hence the torque is reduced and longer life is assured.

#### **TORQUE**

Torques based on clean, wet fluids. 20% safety factor recommended. For oil/lubricated fluids torque can reduce from 20% to 50%. For non lubricating dry gases torque will increase 35% to 80%.

Also, dry or abrasive/dirty service, temperature variations as well as infrequent use can all dramatically increase torque.

This brochure is general in it's nature and details shown are subject to change at any time without notice.



### PTFE / FEP / PFA / ETFE & ELASTOMER LINED **BUTTERFLY VALVE 2 PIECE BODY MODEL 2014-2P**



#### **Retaining System**

The shaft is retained in the body with retaining ring, a thrust washer and two C-Rings, providing a 'blow-out proof' shaft assembly. The retaining ring may be easily removed with a standard hand tool on field disassembly.

One-piece through shaft ensures dependability and positive disc positioning.

#### **Bushings**

Shaft bushings reduce torque and isolate the shaft from the valve body, preventing seizure of the shaft due to corrosion in the shaft journal.

#### PTFE Seat

Solid PTFE or EPDM with phenolic-backed seat provides resilient support for the molded PTFE, thus maximising the shut-off and cycle life of the seat.

#### Disc and Shaft Connection

The square connection eliminates shaft retention components being exposed to the line media. Maximum flow is achieved.

#### Mounting Flange

ISO 5211 mounting flange accomodates direct mounting of all types of actuators, including: handles, gear operators, electric and pneumatic.

#### O-Ring Shaft seal provides further assurance against stem leakage.

Flats Seal Smooth finished disc flats

mate with seat flats to give

#### a highly efficient primary seal that prevents leakage into the shaft area.

Two Piece Body Two piece body allows for ease of assembly and

#### Disc

maintenance.

Stainless steel or stainless steel PFA (min. thickness 0.1mm) coated disc prevents chemical corrosion from flow media. Precision profile provides bubble-tight shut-off, assures minimum torque and longer seat life.

Hygienic, Chemical, Industrial, Mining, Oil & Gas, High Temperature

Centric, Wafer & Lugged API 609, MSS SP 67 BS/EN 593, BS/EN 558-1

#### Size Range

50 to 600mm

#### **Pressure Rating**

PN 3.5, PN10, PN16 500 kPa max rating on dead end service 1600 kPa rating available up to 600NB

#### Temperature Rating

Minus 20°C to 110°C EPDM liner & seals Minus 8°C to 90°C Buna N liner & seals Minus 5°C to 110°C Teflon liner, NBR backed Minus 20°C to 130°C Teflon liner, EPDM backed

Minus 10°C to 100°C Urethane liner

Minus 20°C to 150°C solid Teflon liner & seals

#### Standard Materials

Cast Iron, 316SS etc Body

316 S/S EPDM encapsulated, Disc Teflon (PFA) encapsulated 316 S/S, EPDM or Teflon (PFA) Stem

encapsulated

EPDM or Buna N Seat

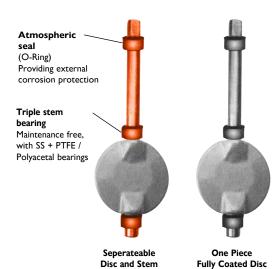
> Teflon - Buna N backed Teflon - EPDM backed

Urethane Teflon - solid

#### **Flanging**

AS 2129 Table D, E

AS 4087 PN14, PN16, ANSI Class 125/150 EN 1092-2, PN10, PN16





and Stem



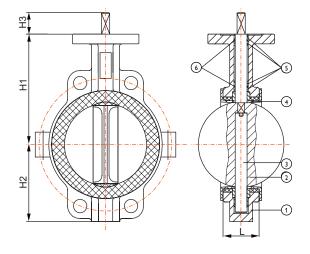
### **MODEL 2014-2P**

#### **MATERIALS**

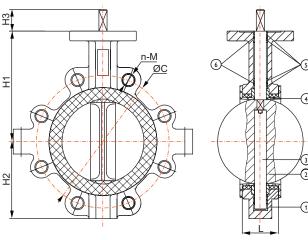
Component	Material Options Available
Body (1)	Cast Iron FS220 Ductile Iron GGG40 Carbon Steel ASTM A216 WCB Stainless Steel ASTM A351 CF8 Stainless Steel ASTM A351 CF8M
Disc (2) & Stem (3)	Carbon Steel ASTM A105/WCB + Nylon Coating or PTFE Coated Stainless Steel ASM A351 CF8/CF8M/316L/CF3M Aluminium Bronze Nickel Titanium Hastalloy
Liner (4)	PTFE (Solid) FEP (Solid) PFA (Solid) PFA (Solid) ETFE (Solid) Buna N (Nitrile) EPDM Silicon Viton PTFE (EPDM Backed) White food grade Buna N White food grade EPDM



#### **WAFER**





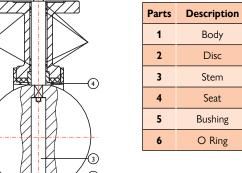


#### **DIMENSIONS (MM)**

S	IZE	L H1		H2	шэ		ISC	521	1	EN	I 1098 I	PN16	øz	Œ	н
DN	NPS	_	пі	П	пэ		ØN	Øc1	n1-Ød1	øс	n-Ød	n-M	WZ	ØГ	П
40	1.5"	33	128	73	29	F05	65	50	4-Ø8	110	4-Ø18	4-M16	12.6	12.1	9
50	2"	43	135	73	29	F05	65	50	4-Ø8	125	4-Ø18	4-M16	12.6	12.1	9
65	2-1/2"	46	135	80	29	F05	65	50	4-Ø8	145	4-Ø18	4-M16	12.6	12.1	9
80	3"	46	138	90	29	F05	65	50	4-Ø8	160	8-Ø18	8-M16	12.6	12.1	9
100	4"	52	158	116	29	F07	90	70	4-Ø10	180	8-Ø18	8-M16	15.77	14.1	11
125	5"	56	175	130	29	F07	90	70	4-Ø10	210	8-Ø18	8-M16	18.92	18.1	14
150	6"	56	188	148	29	F07	90	70	4-Ø10	240	8-Ø22	8-M20	18.92	18.1	14
200	8"	60	230	180	35	F10	125	102	4-Ø12	295	12-Ø22	12-M20	22.1	22.1	17
250	10"	68	270	220	35	F10	125	102	4-Ø12	355	12-Ø26	12-M24	28.45	28.1	22
300	12"	78	300	255	35	F10	125	102	4-Ø12	410	12-Ø26	12-M24	31.6	28.1	22

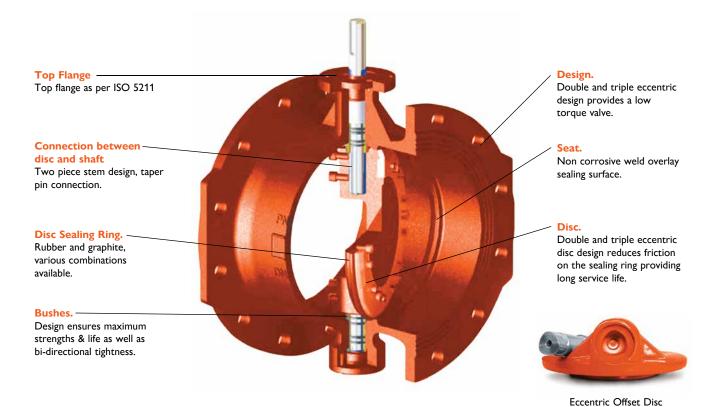
350NB to 400NB refer to drawing.

### **PARTS LIST** Parts





# LARGE DIAMETER FLANGED BUTTERFLY VALVE RESILIENT SEAT DOUBLE / TRIPLE OFFSET MODEL HU-B60~63 PN10~25



#### **MATERIALS**

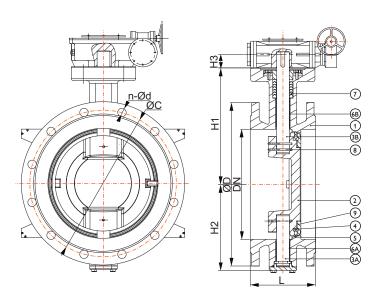
N	Married		Spec	ification		D
Name	Material	ASTM	DIN	EN	JIS	Remark
Body	Cast Iron Ductile Iron Carbon Steel Stainless Steel	ASTM A126B ASTM A536 A216 WCB A351 CF8M A351 CF8	GG25 GGG40 GS-C25 1.4408 1.4301	EN-GJS-250 EN-GJS-400 GP 240 GH+N BS 970 304 S15 BS 970 316 S15	FC200 FCD450 SCPH 2 SCS14 SCS13	
Disc	Plated Ductile Iron Aluminium Bronze Stainless Steel Carbon Steel	ASTM A536 B148-954 A351 CF8M A351 CF8 A216 WCB	GGG40 C954 1.4408 1.4301 GS-C25	EN-GJS-400 EN 1982 CC491K BS 970 304 S15 BS 970 316 S15 GP 240 GH+N	FCD450 ABLC2 SCS14 SCS13 SCPH 2	PTFE or Nylon Coated Disc also available
	Carbon Steel	A216 WCB	GS-C25	GP 240 GH+N	SCPH 2	
Stem	Stainless Steel	A276-410 A276-304 A276-316 A276-316L	1.4201 1.4301 1.4408 1.4401	BS 970 410-S21 BS 970 304 S15 BS 970 316 S15 BS 970 316L	SUS410 SCS13 SCS14 SCS14A	
Seat	NBR (Nitrile) EPDM Heat Resistant EPDM Neoprene (CR) Hypalon (CSM) Viton (FKM) Natural Rubber (NR) PTFE Cover NBR Full PTFE Silicon (Q)					-20°C~80°C -25°C~110°C -25°C~130°C -25°C~130°C -30°C~120°C -20°C~200°C -30°C~70°C -20°C~150°C -20°C~180°C -60°C~250°C
Pin	Stainless Steel	A182 F6A A182 F304 A182 F316	1.4201 1.4301 1.4408	BS 970 410-S21 BS 970 304 S15 BS 970 316 S15	SUS410 SCS13 SCS14	
Bushing	PTFE					
Dusning	Bronze	B62			BC62	
O-Ring	NBR EPDM Viton					-20°C~80°C -25°C~110°C -20°C~100°C



#### **MODEL HU-B62**

Size	DN100-DN2000
General	EN 593, EN 1092
Mounting Pad	ISO 5211
Face to Face	EN 558-1 14 Series, ISO 5752, DIN 3202-F4
Flange Drilling	EN 1092-2PN10/PN16/PN25

Check with APV for available seat ratings on larger sizes. Flange driling according to ASME B16.1, ASME B16.5, ASA 150, BS 4504 PN10/PN16, BS10 Table D/E, EN 1092 PN2.5~PN25, AS 2129 Table D/E, AS 4087 PN14, PN16, PN21, JIS10K, ISO 7005.



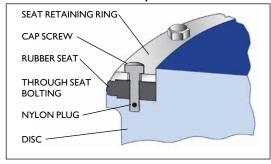


#### **MATERIALS**

<b>Parts</b>	Description	Material	Specification
1	Body	Ductile Iron	GGG40
2	Disc	Ductile Iron	GGG40
3	Stem	Stainless Steel	SS420
4	Disc Sealing	EPDM	
5	Body Sealing	Stainless Steel	AISI304
6	Bushing	PTFE+Non-ferrous metal	
7	Packing	EPDM	
8	Pin	Stainless Steel	SS420
9	Retaining Ring	Stainless Steel	AISI304

Typical example only, refer as built drawing.

#### On Disc - Seat Retention System



#### **DIMENSIONS (MM)**

Si	ze		114	112	112	EN	I 1092-2 PN	110	EN	1092-2 PN	116	EN	1 1092-2 PN	125
DN	NPS	٠.	H1	H2	H3	ØD	ØС	n-Ød	ØD	ØС	n-Ød	ØD	ØС	n-Ød
100	4"	190	140	115	38	220	180	8-19	220	180	8-19	235	190	8-23
125	5"	200	150	130	38	250	210	8-19	250	210	8-19	270	220	8-28
150	6"	210	160	150	38	285	240	8-23	285	240	8-23	300	250	8-28
200	8"	230	200	187	42	340	295	8-23	340	295	12-23	360	310	12-28
250	10"	250	235	215	42	395	350	12-23	405	355	12-28	425	370	12-31
300	12"	270	264	237	42	445	400	12-23	460	410	12-28	485	430	16-31
350	14"	290	300	270	51	505	460	16-23	520	470	16-28	555	490	16-34
400	16"	310	335	305	51	565	515	16-28	580	525	16-31	620	550	16-37
450	18"	330	360	335	51	615	565	20-28	640	585	20-31	670	600	20-37
500	20"	350	395	370	136	670	620	20-28	715	650	20-34	730	660	20-37
600	24"	390	460	425	136	780	725	20-31	840	770	20-37	845	770	20-41
700	28"	430	535	505	149	895	840	24-31	910	840	24-37	960	875	24-44
800	32"	470	590	560	149	1015	950	24-34	1020	950	24-41	1085	990	24-50
900	36"	510	660	630	185	1115	1050	28-34	1125	1050	28-41	1185	1090	28-50
1000	40"	550	735	705	216	1230	1160	28-37	1255	1170	28-44	1320	1210	28-57
1200	48"	630	840	815	216	1455	1380	32-41	1485	1390	32-50	1530	1420	32-57
1400	56"	710	1010	985	267	1675	1590	36-44	1685	1590	36-50	1	1	/
1600	64"	790	1130	1120	312	1915	1820	40-50	1930	1820	40-57	1	1	/
1800	72"	870	1280	1270	312	2115	2020	44-50	1	1	1	1	1	/
2000	80"	950	1405	1380	326	2325	2230	48-50	1	1	1	1	1	/

Flange drilling according to ASME B16.1, ASME B16.5, ASA 150, DIN2501 PN6/PN10/PN16, BS 4504 PN10/PN16, BS10 Table D/E, EN 1092, AS 2129 Table D/E, JIS10K, ISO 7005 etc.



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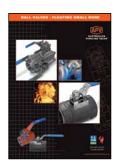
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Contact us for your local stockist/distributor

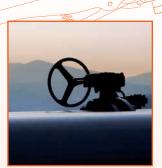












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