

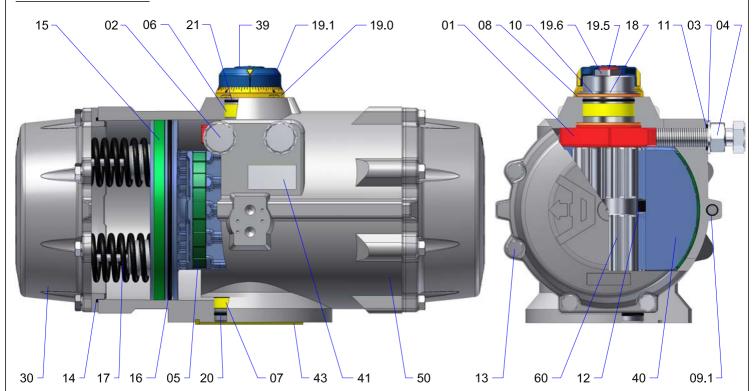
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Material and Construction



PART N°	Spare Parts		UNIT Q.TY / NOTE	PART DESCRIPTION	STANDARD MATERIAL (A) (B)
01		1		OCTI-CAM (Stop arrangement)	Carbon Steel, zinc coated
02		2		STOP CAP SCREW	Stainless Steel
03		2		WASHER	Stainless Steel
04		2		NUT (Stop screw)	Stainless Steel
05	0	2		BEARING (Piston back)	PA46
06	0	1		BEARING (Pinion top)	High-grade polymers
07	0	1		BEARING (Pinion bottom)	High-grade polymers
08	0	2		THRUST BEARING (Pinion)	PA46
09.1	0 🗆	2		"O-RING" PLUG	M-NBR
10		1		THRUST WASHER (Pinion)	Stainless Steel
11	0 🗆	2		"O" RING (Stop screw)	M-NBR
12		2		PISTON GUIDE	PA66+GF
13		16		CAP SCREW (End cap)	Stainless Steel
14	0 🗆	2		"O" RING (End cap)	M-NBR
15	0	2		BEARING (Piston head)	POM
16	0 🗆	2		"O" RING (Piston)	M-NBR
17		min. 05 max. 12		SPRING (Cartridge)	SiCr Spring alloy Steel epoxy coated
18		1		SPRING CLIP (Pinion)	Spring Steel, ENP
19.0		1		GRADUATED RING	PA66+GF(+CB)
19.1		1		POSITION INDICATOR	PA66+GF+CB
19.5		1		TOP ADAPTOR	Extruded Aluminium alloy, anodized
19.6		2		HEX. SOCKET SCREW (Top Adaptor)	Stainless Steel
20	0 🗆	1		"O" RING (Pinion bottom)	M-NBR
21	0 🗆	1		"O" RING (Pinion top)	M-NBR
30		2		END CAP	Pressure Die Cast Aluminium alloy, anodized and coated
39		1		CAP SCREW (Indicator)	PA66+GF+CB
40		2		PISTON	Pressure Die Cast Aluminium alloy, anodized
41		1		ACTUATOR IDENTIFICATION LABEL	Polyester-Silver
43		1		SPIGOT (Only on request)	Extruded Aluminium alloy, anodized
50		1		BODY	Cast Aluminium alloy, coated
60		1		DRIVE SHAFT	Steel, ENP
60.1		1	only for protection level "E"and "F"	INTEGRAL DRIVE SHAFT	Stainless Steel, ENP

 \bigcirc Parts included in Complete spare parts kit

☐ Parts included in "O" ring spare parts kit

Notes: A) For detail of material end coating specifications refer to T.D.S. U00400AE ÷ U00400PE.

B) For different soft parts material depending on operating temperature range refer to T.D.S U00501E.