

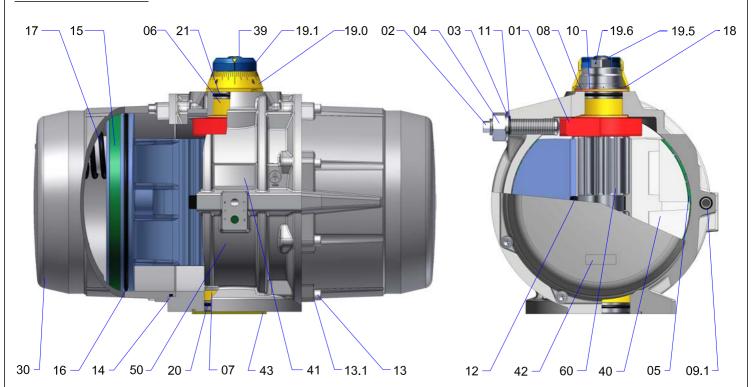
AIR TORQUE S.p.A.

via Alla Campagna, N° 1 24060 Costa di Mezzate(Bg) Italy Tel.: +39 035 682299

Fax: +39 035 682299 Fax: +39 035 687791 E-mail: info@airtorque.it Material for AT1001U D/S - 90°

TDS n° **AT1001U-MC** Issued on: 10/09 - Page 1/1

## **Material and Construction**



PART N°	Spare Parts		UNIT Q.TY / NOTE	PART DESCRIPTION	STANDARD MATERIAL (A) (B)
01		1		OCTI-CAM (Stop arrangement)	Nodular Cast Iron, zinc coated
)2		2		ANTI BLOW OUT STOP SCREW	Stainless Steel
)3		2		WASHER	Stainless Steel
)4		2		NUT (Stop screw)	Stainless Steel
)5	0	4		BEARING (Piston back)	PA46
6	0	1		BEARING (Pinion top)	High-grade polymers
)7	0	1		BEARING (Pinion bottom)	High-grade polymers
8	0	2		THRUST BEARING (Pinion)	PA46
9.1	0 🗆	2		"O-RING" PLUG	M-NBR
0		1		THRUST WASHER (Pinion)	Stainless Steel
1	0 🗆	2		"O" RING (Stop screw)	M-NBR
2		2		PISTON GUIDE	PA66
3		16		CAP SCREW (End cap)	Stainless Steel
3.1		16		WASHER (Cap Screw end cap)	Stainless Steel
4	0 🗆	2		"O" RING (End cap)	M-NBR
5	0	2		BEARING (Piston head)	POM
6	0 🗆	2		"O" RING (Piston)	M-NBR
7		min. 05 max. 12		SPRING (Cartridge)	SiCr Spring alloy Steel epoxy coated
8		1		SPRING CLIP (Pinion)	Spring Steel, ENP
9.0		1		GRADUATED RING	PA66+GF(+CB)
9.1		1		POSITION INDICATOR	PA66+GF+CB
9.5		1		TOP ADAPTOR	Extruded Aluminium alloy, anodized
9.6		2		HEX. SOCKET SCREW (Top Adaptor)	Stainless Steel
0	0 🗆	1		"O" RING (Pinion bottom)	M-NBR
1	0 🗆	1		"O" RING (Pinion top)	M-NBR
0		2		END CAP	Cast Aluminium alloy, anodized and coated
9		1		CAP SCREW (Indicator)	PA66+GF+CB
9.1		1		WASHER (Indicator)	Stainless Steel
0		2		PISTON	Cast Aluminium alloy, anodized
1		1		ACTUATOR IDENTIFICATION LABEL	Polyester-Silver
-2		2		END CAP LABEL	Polyester-Silver
13		1		SPIGOT (Only on request)	Extruded Aluminium alloy, anodized
50		1		BODY	Cast Aluminium alloy, coated
0		1		DRIVE SHAFT	Extruded Aluminium alloy, anodized
30.1		1	only for protection level "E"and "F"	INTEGRAL DRIVE SHAFT	Stainless Steel, ENP

 $\bigcirc$  Parts included in Complete spare parts kit

 $\hfill \square$  Parts included in "O" ring spare parts kit

Notes: A) For detail of material end coating specifications refer to T.D.S. U00400AE  $\div$  U00400PE.

B) For different soft parts material depending on operating temperature range refer to T.D.S U00501E.