Certificate





SIL/PL Capability

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No.: 968/V 1075.01/23

Product tested Pneumatic and Hydraulic

Actuators

Certificate holder

Air Torque S.p.A. Via dei Livelli di Sopra,

11

24060 Costa di Mezzate

(BG)

Type designation AT-HD - SR and AT-HD - DA

Models: 065, 085, 100, 130, 160, 200

Codes and standards IEC 61508 Parts 1-2 and 4-7:2010

Intended application Safety Function:

Type SR (Spring Return): Safe closing due to internal energy storage when

external power supply fails or is removed

Type DA (Double Action): Safe closing/opening when operating command

fails or is removed meanwhile the safe command is triggered

The actuators are suitable for use in a safety instrumented system up to SIL 2 (low demand mode). Under consideration of the minimum required hardware fault tolerance HFT = 1 for the complete final element the

actuators may be used up to SIL 3.

Specific requirements The instructions of the associated Installation, Operating and Safety

Manual shall be considered.

Summary of test results see back side of this certificate.

The issue of this certificate is based upon an evaluation in accordance with the Certification Program CERT FSP1 V3.0:2020 in its actual version, whose results are documented in Report No. 968/V 1075.01/23 dated 2023-11-24. This certificate is valid only for products, which are identical with the product tested. Issued by the certification body accredited by DAkkS according to DIN EN ISO/IEC 17065. The accreditation is only valid for the scope listed in the annex to the accreditation certificate D-ZE-11052-02-01.

TÜV Rheinland Industrie Service GmbH

Bereich Automation Funktionale Sicherheit Am Grauen Stein, 51105 Köln

Köln, 2024-01-16 Am Grauer

Certification Body Safety & Security for Automation & Grid

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Holder: Air Torque SpA

Via dei Livelli di Sopra, 11 I – 24060 – Costa di Mezzate (BG)

Italy

Product tested: Heavy Duty Pneumatic and Hydraulic Actuators

AT-HD - SR/DA

Models: 065, 085, 100, 130, 160, 200

Results of Assessment

Route of Assessment	2 _H / 1 _S			
Type of Sub-system	Type A			
Mode of Operation	Low Demand Mode			
Hardware Fault Tolerance	HFT = 0			
Systematic Capability	SC 3			

Power Module		Pneumatic without tie rod	Pneumatic with tie rod	Hydraulic
		Single Acting		
Dangerous Failure Rate	λ_{D}	226 FIT	226 FIT	160 FIT
Average Probability of Failure on Demand	1001 PFD _{avg} (T ₁)	1.01 E-03 / h	1.01 E-03 / h	7.12 E-04 / h
	1002 PFD _{avg} (T ₁)	1.02 E-04 / h	1.02 E-04 / h	7.18 E-05 / h
		Double Acting		
Dangerous Failure Rate	λ_{D}	317 FIT	302 FIT	125 FIT
Average Probability of Failure on Demand	1001 PFD _{avg} (T ₁)	1.41 E-03 / h	1.34 E-03 / h	5.57 E-04 / h
	1002 PFD _{avg} (T ₁)	1.43 E-04 / h	1.36 E-04 / h	5.60 E-05 / h

Available Options		Override Systems		Quick & Damper
		Bevel Gear	Hydr. Pump	Quick & Damper
If an actuator is used with an override system the following failure rates have to be added:	λ_{D}	127 FIT	57 FIT	
If an pneumatic actuator is used with Quick & Damper System (Q & D) the following failure rate has to be added:	λ_{D}			53 FIT

Assumptions for the calculations above: DC = 0 %, T_1 = 1 year, MRT = 72 h, β_{1002} = 10 %

Origin of failure rates

The stated values are the results of extensive qualification tests on the reliability of the safety function under critical conditions and a FMEDA.

Failure rates include failures that occur at a random point in time and are due to degradation mechanisms such as ageing.

The stated failure rates do not release the end-user from collecting and evaluating application-specific reliability data.

Periodic Tests and Maintenance

The given values require periodic tests and maintenance as described in the Safety Manual.

The operator is responsible for the consideration of specific external conditions (e.g. ensuring of required quality of media, max. temperature, time of impact), and adequate test cycles.